

IMPERIAL TPI (COARSE / FINE)

IMPERIAL			
UNC		UNF	
Diameter (Inch)	TPI	Diameter (Inch)	TPI
1/16	-	1/16	-
3/32	-	3/32	-
1/8	-	1/8	-
5/32	-	5/32	-
3/16	-	3/16	-
7/32	-	7/32	-
1/4	20	1/4	28
9/32	-	9/32	-
5/16	18	5/16	24
3/8	16	3/8	24
7/16	14	7/16	20
1/2	13	1/2	20
9/16	12	9/16	18
5/8	11	5/8	18
11/16	-	11/16	-
3/4	10	3/4	16
13/16	-	13/16	-
7/8	9	7/8	14
15/16	-	15/16	-
1	8	1	12
1 1/8	7	1 1/8	12
1 1/4	7	1 1/4	12
1 3/8	6	1 3/8	12
1 1/2	6	1 1/2	12
1 5/8	-	1 5/8	-
1 3/4	5	1 3/4	-
1 7/8	-	1 7/8	-
2	4.5	2	-
2 1/4	4.5	2 1/4	-
2 1/2	4	2 1/2	-
2 3/4	4	2 3/4	-
3	4	3	-

IMPERIAL			
BSW		BSF	
Diameter (Inch)	TPI	Diameter (Inch)	TPI
1/16	60	1/16	-
3/32	48	3/32	-
1/8	40	1/8	-
5/32	32	5/32	-
3/16	24	3/16	32
7/32	24	7/32	28
1/4	20	1/4	26
9/32	20	9/32	26
5/16	18	5/16	22
3/8	16	3/8	20
7/16	14	7/16	18
1/2	12	1/2	16
9/16	12	9/16	16
5/8	11	5/8	14
11/16	11	11/16	14
3/4	10	3/4	12
13/16	10	13/16	12
7/8	9	7/8	11
15/16	9	15/16	11
1	8	1	10
1 1/8	7	1 1/8	9
1 1/4	7	1 1/4	9
1 3/8	6	1 3/8	8
1 1/2	6	1 1/2	8
1 5/8	2	1 5/8	8
1 3/4	2	1 3/4	7
1 7/8	4.5	1 7/8	7
2	4.5	2	7
2 1/4	4	2 1/4	6
2 1/2	4	2 1/2	6
2 3/4	3.5	2 3/4	6
3	3.5	3	5

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